

CIRANOVA[®]

SINCE 1929

INDUSTRIAL FINISHES

TECHNICAL DATA SHEETS





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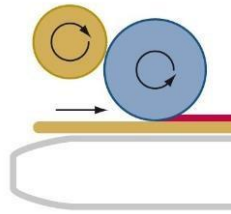

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PINK BLOCKER 2C – COLOR + CLEAR – Code:230-xxxxxx

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|--|---------------------|---------------|-----|---------|---------------|--|-----------|----------|--|---------------|---------------------|--|----------|-------|--|---|--|
| <p><u>DESCRIPTION</u></p> <p>PINK BLOCKER 2C is a special water based reactive product to “discolor” and “block” the pink and red effect what can occur on wood.</p> <p>Afterwards the substate can be finished with stains, UV Oil, Hardwaxoil Magic, UN1CO, Wax.</p> <p><u>APPLICATION</u></p> <p>Conventional / Airmix spraying Hand application Roller coater</p> <p><u>TECHNICAL DATA</u></p> <table style="width: 100%;"> <tr> <td>Mixing ratio</td> <td>clear / stain</td> <td>1/1</td> </tr> <tr> <td>Density</td> <td colspan="2">+/- 1.00 KG/L</td> </tr> <tr> <td>Viscosity</td> <td colspan="2">as water</td> </tr> <tr> <td>Solid Content</td> <td colspan="2">depending component</td> </tr> <tr> <td>Dilution</td> <td colspan="2">water</td> </tr> </table> <p><u>CERTIFICATES</u></p> <p>NA</p> <p><u>PACKAGING</u></p> <p>5 + 5LT 25 + 25LT</p> | Mixing ratio | clear / stain | 1/1 | Density | +/- 1.00 KG/L | | Viscosity | as water | | Solid Content | depending component | | Dilution | water | | <p><u>USER INSTRUCTIONS</u></p> <p>Sand the wood with grain 100-120 and remove the sanding dust carefully.</p> <p>Mix the PINK BLOCKER CLEAR with the PINK BLOCKER STAIN 1/1. Depending on the red shine you can adapt the mix to 2/1 for less red and 1/2 when the wood is very red.</p> <p>For this reason its always recommended to make a test first before starting production</p> <p>After mixing, the liquid can only be used for a few weeks. During the application of the stain, stir regularly.</p> <ul style="list-style-type: none"> • Stir well before use. • Spraying : apply +/- 40g/m², leveling with a brush. <p>Or</p> <ul style="list-style-type: none"> • Hand application : apply the PINK BLOCKER 2C with a brush in the direction of the wood fiber. Leveling afterwards with a brush. <p>Or</p> <ul style="list-style-type: none"> • Roller application: apply with a sponge roller +/- 20g/m², leveling afterwards with a brush. <p>Forced air drying possible.</p> <p><u>REMARKS</u></p> <ul style="list-style-type: none"> • Only use stainless material. Clean immediately after use. • After complete reaction time, smoothen the surface with a pad or sanding brush. <p><u>MAINTENANCE</u></p> <p>NA</p> <p><u>WAREHOUSING by “10 – 40 °C</u></p> <p>12 months in well-closed and original packaging.</p> | <div style="text-align: center;">     </div> <p>All tests and application methods are done with the above-mentioned Debal Coatings components. We are not responsible for application with other materials, unless written agreement from Debal Coatings.” DATE : 03/2017</p> |
| Mixing ratio | clear / stain | 1/1 | | | | | | | | | | | | | | | |
| Density | +/- 1.00 KG/L | | | | | | | | | | | | | | | | |
| Viscosity | as water | | | | | | | | | | | | | | | | |
| Solid Content | depending component | | | | | | | | | | | | | | | | |
| Dilution | water | | | | | | | | | | | | | | | | |

REACTIVE STAIN – Code: 230-xxxxx

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|---|------------------------|-----------------------|-------------|----|---------|------------------------|-----------|------------|---------------|----|-------------|----|----------|----------------------|----------------|-----------|---|--|
| <div>DESCRIPTION</div> <p>Reactive waterbased ageing stain based on natural and reactive dyes. Available in 16 ageing colours.</p> <div>APPLICATION</div> <p>Reactive stains are specially fit for the ageing of wood containing tannin such as oak and pine. Reactive stains give the wood a unique finish. Only for interior use.</p> <div>TECHNICAL DATA</div> <table><tr><td>Aspect</td><td>depends on the colour</td></tr><tr><td>Flash point</td><td>NA</td></tr><tr><td>Density</td><td>+/- 1,00 kg/lt at 20°C</td></tr><tr><td>Viscosity</td><td>like water</td></tr><tr><td>Solid Content</td><td>NA</td></tr><tr><td>Gloss level</td><td>NA</td></tr><tr><td>Dilution</td><td>reactive stain clear</td></tr><tr><td>Application t°</td><td>15 - 30°C</td></tr></table> <div>CERTIFICATES</div> <p>NA</p> <div>PACKAGING</div> <p>1LT 5LT 25LT</p> | Aspect | depends on the colour | Flash point | NA | Density | +/- 1,00 kg/lt at 20°C | Viscosity | like water | Solid Content | NA | Gloss level | NA | Dilution | reactive stain clear | Application t° | 15 - 30°C | <div>USER INSTRUCTIONS</div> <ul style="list-style-type: none">• Conventional / Airmix spraying• Handapplication• Stirr well before use.• Prepare the wood surface and make it dustfree.• Spraying : apply +/- 50g/m², leveling with a brush. <p>Or</p> <ul style="list-style-type: none">• Handapplication : apply the reactive stain generously with a brush in the direction of the wood fiber. Leveling afterwards with a dry brush.• At least 6 hours reaction time. <div>REMARKS</div> <ul style="list-style-type: none">• Only use stainless material. Clean immediately after use.• After complete reaction time, smoothen the surface with a pad or sanding brush.• Afterwards the reactive stain can be finished with UV Oil, Hardwaxoil Magic, UN1CO, Wax.• Before use of a lacquer or varnish, please contact the technical service of Ciranova.• The final colour depends on the type of wood, sanding, wood preparation and the applied quantity.• For this reason its always recommended to make a test first before starting production. <div>MAINTENANCE</div> <p>NA</p> <div>WAREHOUSING : by 10 – 40 °C</div> <p>12 months in well-closed and original packaging.</p> | <div></div> <div>" All tests and application methods are done with the above-mentioned Debal Coatings components. We are not responsible for application with other materials, unless written agreement from Debal Coatings." DATE : 11/2017</div> |
| Aspect | depends on the colour | | | | | | | | | | | | | | | | | |
| Flash point | NA | | | | | | | | | | | | | | | | | |
| Density | +/- 1,00 kg/lt at 20°C | | | | | | | | | | | | | | | | | |
| Viscosity | like water | | | | | | | | | | | | | | | | | |
| Solid Content | NA | | | | | | | | | | | | | | | | | |
| Gloss level | NA | | | | | | | | | | | | | | | | | |
| Dilution | reactive stain clear | | | | | | | | | | | | | | | | | |
| Application t° | 15 - 30°C | | | | | | | | | | | | | | | | | |

AQUAPAD - Code : 240-xxxxxx

DESCRIPTION

Aquapad is a waterbased wood stain, especially made for uniform wood colouring. For interior use only. Can be treated afterwards with oil, lacquer or wax. Different colours available. Light stable. Not reactive.

APPLICATION

Only for interior use.
Conventional / Airmix spraying.
Soft (moos) gummi roller.
Hand application.

TECHNICAL DATA

| | |
|----------------|---|
| Aspect | depending on color. |
| Flash point | NA |
| Density | ca 1,02 at 20°C |
| Solid Content | NA |
| Gloss level | NA |
| Dilution | Water |
| Application t° | 15 - 30°C |
| Drying time | 3 – 4H Room temp. Forced drying possible |

CERTIFICATES

NA

PACKAGING

1LT
5LT
25LT

USER INSTRUCTIONS

- Stirr well before use.
- Prepare the wood surface and make it dustfree.
- **Spraying** : apply +/- 40g/m², leveling with a brush.
- Air- or forced drying
OR
- **roller application**: Apply the stain with a soft roller ca 20g/m²
- leveling with a brush
- Air- or forced drying
OR
- **Handapplication** : apply the stain generously with a brush in the direction of the wood fiber.
- Leveling afterwards with brush or cloth.
- Air- or forced drying

REMARKS

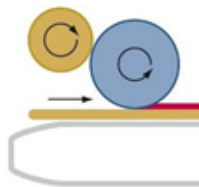
- Only use stainless material. Clean immediately after use.
- Afterwards the Aquapad can be finished with UV Oil, Hardwaxoil Magic, UN1CO or wax.
- The final colour depends on the type of wood, sanding, wood preparation and the applied quantity.
- For this reason its always recommended to make a test first before starting production.

MAINTENANCE

NA

WAREHOUSING : by "10 – 40°C"

12 months in well-closed and original packaging.



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DATE : 11/2017

AQUACOLOR – Code : 240-xxxxx

DESCRIPTION

Aquacolor is a water based wood stain, especially made for uniform wood colouring for interior use only.
Can be treated afterwards with oil, lacquer or wax.
Different colours available.
Light stable. Not reactive.

APPLICATION

Only for interior use.
Conventional/Airmix spraying. Soft (moos) gummi roller. Hand application.

TECHNICAL DATA

| | |
|----------------|---|
| Aspect | depends on the colour |
| Flash point | NA |
| Density | 1.00 – 1.15kg/lit at 20°C |
| Viscosity | as water |
| Solid Content | depending on color |
| Gloss level | NA |
| Dilution | Water |
| Application t° | 15 - 30°C |
| Drying time | 3 – 4H Room temp. Forced drying possible |

CERTIFICATES

NA

PACKAGING

5LT
25LT

USER INSTRUCTIONS

- Stirr well before use.
- Conventional/Airmix spraying.
- Hand application.
- Soft (moos) gummi roller.
- Prepare the wood surface and make it dustfree.
- **Spraying** : apply +/- 40g/m², leveling with a dry brush.
- Air- or forced drying
OR
- roller application: Apply the Aquacolor by a soft roller ca 20g/m²
- leveling with a brush
- Air- or forced drying
OR
- **Handapplication** : apply the Aquacolor generously with a brush in the direction of the wood fiber.
- Leveling afterwards with brush or cloth.
- Air- or forced drying

REMARKS

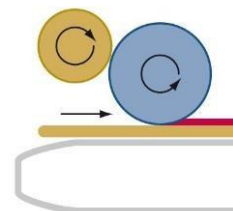
- Only use stainless material.
- Clean immediately after use. Afterwards the aquacolor can be finished with UV Oil, Hardwaxoil Magic, UN1CO or wax.
- Before use of a lacquer or varnish, please contact the technical service of Ciranova.
- The final colour depends on the type of wood, sanding, wood preparation and the applied quantity.
- For this reason its always recommended to make a test first before starting production.

MAINTENANCE

NA

WAREHOUSING : by “10 – 40°C”

12 months in well-closed and original packaging.



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DATE : 11/2017

AQUAVINTAGE 2C – A COLOR + B ACTIVATOR – Code:230-xxxxxx

DESCRIPTION

Aquavintage 2C is a new two component water-based reactive stain, especially suitable for ageing the wood in a fast, easy way. Aquavintage 2C is a positive stain, which accentuates the woodgrain giving depth and a warm unique texture to the wood. Different colours are available to give the wood a unique and authentic aspect.

APPLICATION

Conventional / Airmix spraying
Hand application

TECHNICAL DATA

Mixing ratio
activator 1/1
Density +/- 1.00 KG/L
Viscosity as water
Solid Content depending on colour
Dilution water

Available in 8 colours – see color chart

CERTIFICATES

NA

PACKAGING

1 + 1LT
5 + 5LT

USER INSTRUCTIONS

Sand the wood with grain 100-120 and remove the sanding dust carefully. Mix the Aquavintage 2C (A) with the Activator Aquavintage 2C(B) 1part to 1part or 50/50. After mixing, the liquid can only be used for a few weeks. During the application of the stain, stir regularly.

- Stir well before use.
- Prepare the wood surface and make it dustfree.
- **Spraying** : apply +/- 50g/m², leveling with a brush.

Or

- **Hand application** : apply the Aquavintage 2C generously with a brush in the direction of the wood fiber. Leveling afterwards with a brush.

At least 6 hours reaction time.

REMARKS

- Only use stainless material. Clean immediately after use.
- After complete reaction time, smoothen the surface with a pad or sanding brush.
- Afterwards the reactive stain can be finished with UV Oil, Hardwaxoil Magic, UN1CO, Wax.
- Before use of a lacquer or varnish, please contact the technical service of Ciranova.
- The final colour depends on the type of wood, sanding, wood preparation and the applied quantity.
- For this reason its always recommended to make a test first before starting production.

MAINTENANCE

NA

WAREHOUSING by "10 – 40 °C

12 months in well-closed and original packaging.



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STAIN PEARL PMW 7704 - Code : 240-007704

DESCRIPTION

Stain Pearl PMW 7704 is a waterborne wood stain, based on micro pigments, to colour all kind of wood for interior use. AStain Pearl gives the wood a luxury appearance and makes the woodgrain more prominent. Due to its special composition and ease of use.

APPLICATION

Only for interior use.
Conventional / Airmix spraying.
Soft (moos) gummi roller.
Hand application.

TECHNICAL DATA

| | |
|----------------|---|
| Aspect | pearl |
| Flash point | NA |
| Density | ca 1,02 at 20°C |
| Solid Content | NA |
| Gloss level | NA |
| Dilution | Water |
| Application t° | 15 - 30°C |
| Drying time | 3 – 4H Room temp. Forced drying possible |

CERTIFICATES

NA

PACKAGING

1LT
5LT
25LT

USER INSTRUCTIONS

- Stirr well before use.
- Prepare the wood surface and make it dustfree.
- **Spraying** : apply +/- 40g/m², leveling with a brush.
- Air- or forced drying
OR
- **roller application**: Apply the stain with a soft roller ca 20g/m²
- leveling with a brush
- Air- or forced drying
OR
- **Handapplication** : apply the Stain Pearl generously with a brush in the direction of the wood fiber.
- Leveling afterwards with brush or cloth.
- Air- or forced drying

After drying, sand the top of the surface to get an unique effect.

Possible to spray a second stain on top. Please check with the technical staff of Ciranova.

REMARKS

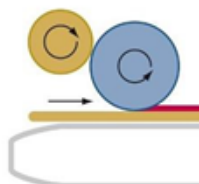
- Only use stainless material. Clean immediately after use.
- Afterwards the Stain Pearl can be finished with UV Oil, Hardwaxoil Magic, UN1CO or wax.
- The final colour depends on the type of wood, sanding, wood preparation and the applied quantity.
- For this reason its always recommended to make a test first before starting production.

MAINTENANCE

NA




WAREHOUSING : by "10 – 40°C"

12 months in well-closed and original packaging.



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DATE : 11/2017

ATOLL DUST Code: 265 - 007358

| | | |
|--|--|---|
| <p><u>DESCRIPTION</u></p> <p>Atoll dust is a special powder, who can give liming effects in the wood grains or wood surface.</p> <p><u>APPLICATION</u></p> <p>Brush, clothes, pads. Wet version: spray, brush.</p> <p><u>TECHNICAL DATA</u></p> <p>White mineral powder Density: 2.9 kg/l</p> | <p><u>USER INSTRUCTIONS</u></p> <ul style="list-style-type: none"> • Prepare the wood well by sanding or brushing. • Brush the woodgrains carefully, remove the dust. • Apply Atoll dust on rough prepared wood or stained wood. <p>For Atoll dust effect in the wood grains: Mix 10% Atoll dust with water. Stir well, spray the surface approx. 50gr/m².</p> <p>Dry on room temperature or dry with hot air oven.</p> <p>For heavy atoll dust effect, rub up dry Atoll dust with a cloth or pad Remove the unwanted Atoll dust.</p> <p>Finish: UV oil or Hardwax oil Magic finish.</p> <p>For Uv oil finish seal first the atoll dust surface with Hydro roller oil 6626 or Oculito roll 7285.</p> <p><u>WAREHOUSING : by 10 – 40 °C</u></p> <p>24 months</p> | <div style="text-align: center;">    </div> <p style="font-size: small; margin-top: 20px;">“All tests and application methods are done with the above-mentioned Debal Coatings components. We are not responsible for application with other materials, unless written agreement from Debal Coatings”. DATE : 06/2017</p> |
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OCULTO ROLL – code: 163-007285

DESCRIPTION

OCULTO ROLL is a PU waterbased ecological impregnating oil for parquet and wooden furniture. The wood maintains its original, natural look and is invisible. OCULTO has anti-slip characteristics and has an UV-inhibitor which prevents the wood from yellowing.

Can be used as one-pot-system there where several coats are necessary. Resistant.

Resistant against most cleaning products.

APPLICATION

OCULTO ROLL is especially designed to finish parquet and wooden floors with an industrial roller coater. Only for interior use.

TECHNICAL DATA

Aspect : milky
Flash Point : not applicable
Density : 1.03 kg/L
Drying : quick drying
Viscosity : ca 20 sec DIN 8
Solid contents : ca 29% by weight
Gloss : ultra matt
Application T°: 15 – 25°C

TO USE WITHOUT HARDENER

CERTIFICATES

NA

PACKAGING

R2B - 5 LT
U2B - 20 LT

USER INSTRUCTIONS

By rollercoater + UV Oil :

- Stirr well before use.
- Sand the wood with grain 120 – 150 and remove the sanding dust.
- When first staining the wood, check with the technical staff of Ciranova.
- Apply the first coat with a roller coater, ca 25 g/m²- forced air drying.
- Drying (drying time is dependant on the air humidity, temperature, ventilation of the room) ; max. temperature is 45 °C, drying time is 10 min – 4 hours.
- No sanding ! if necessary slight polishing.
- Finish with 2 coats of UV OIL Clear (follow the corresponding technical data sheet).

REMARKS

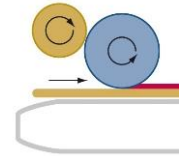
- OCULTO ROLL skins fast in contact with air, if necessary filter before use.
- It is recommended to first make a test on the wood before starting the production.
- Be aware of discoloration or detachment because of wood compounds like resin or tannin and special wood species.
- Use only stainless material. After use, rinse the material directly with water.

MAINTENANCE

NA

WAREHOUSING by "10 - 40°C"

Not frost-durable.
12 months is well-closed and original packing.



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DATE : 11/2017

Hydro Roll Oil Product code: 163-006626

DESCRIPTION

HYDRO ROLL OIL is a waterbased ecological impregnating oil for parquet and wooden furniture. The wood maintains its original, natural look and is invisible.

APPLICATION

HYDRO ROLL OIL is especially made to finish parquet and wooden floors with an industrial roller coater. Only for interior use.

CHARACTERISTICS

- Can be used as a primer and must be protected with UV OIL Clear.
- Resistant

TECHNICAL DATA

Aspect : milky
Flash Point : not applicable
Density : ca 1.03 kg/L
Drying : quick drying
Viscosity : ca 20 sec DIN 8
Solid contents : ca 35.5% by weight
Gloss : silky
Application T°: 15 – 25°C

TO USE WITHOUT HARDENER

PACKING :

5LT
20LT

APPLICATION

By rollercoater : 20 - 30 g/m²

USER INSTRUCTIONS

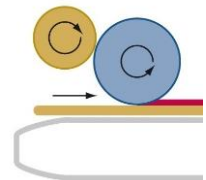
- Stirr well before use.
- Sand the wood with grain 120 – 150 and remove the sanding dust.
- When first staining the wood, check with the technical staff of Ciranova.
- Apply the first coat with a roller coater, ca 25 g/m²- forced air drying.
- Drying (drying time is dependant on the air humidity, temperature, ventilation of the room) ; max. temperature is 45 °C, drying time is 10 min - 4 hours.
- No sanding! If necessary slight polishing.
- Finish with 2 coats of UV OIL Clear (follow the corresponding technical data sheet).

REMARKS

- HYDRO ROLL OIL skins fast in contact with air, if necessary filter before use.
- It is recommended to first make a test on the wood before starting the production.
- Be aware of discoloration or detachment because of wood compounds like resin or tannin and special wood species.
- Use only stainless material. After use, rinse the material directly with water.

WAREHOUSING by 5-35°C

- Not frost-durable.
- 12 months is well-closed and original packing.



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DATE : 11/2017

Hydro Roll Oil Woodlook - Code: 163-006326

DESCRIPTION

HYDRO ROLL OIL WOODLOOK is a waterbased ecological impregnating oil for parquet and wooden furniture. The wood maintains is slightly bleaching. Can be used as a primer and must be protected with UV OIL Clear. Resistant.

APPLICATION

HYDRO ROLL OIL WOODLOOK is especially made to finish parquet and wooden floors with an industrial roller coater. Only for interior use.

TECHNICAL DATA

Aspect : milky
Flash Point : not applicable
Density : ca 1.03 kg/L
Drying : quick drying
Viscosity : ca 20 sec DIN 8
Solid contents : ca 36.5% by weight
Gloss : Silky
Application T°: 15 – 25°C

TO USE WITHOUT HARDENER

CERTIFICATES

NA

PACKAGING

R2B – 5LT
U2B – 20LT

USER INSTRUCTIONS

- By rollercoater : 20 – 30 g/m².
- Stirr well before use.
- Sand the wood with grain 120 – 150 and remove the sanding dust.
- When first staining the wood, check with the technical staff of Ciranova.
- Apply the first coat with a roller coater, ca 25 g/m².
- Drying (drying time is dependant on the air humidity, temperature, ventilation of the room) ; max. temperature is 45 °C, drying time is 10 min - 4 hours.
- No sanding! If necessary slight polishing.
- Finish with 2 coats of UV OIL Clear (follow the corresponding technical data sheet).

REMARKS

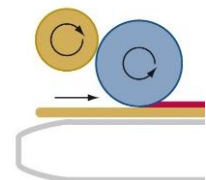
- HYDRO ROLL OIL WOODLOOK skins fast in contact with air, if necessary filter before use.
- It is recommended to first make a test on the wood before starting the production.
- Be aware of discoloration or detachment because of wood compounds like resin or tannin and special wood species.
- Use only stainless material. After use, rinse the material directly with water.

MAINTENANCE

NA

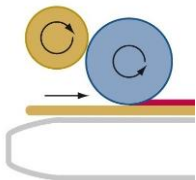


WAREHOUSING : by "10 - 40°C"

Not frost-durable.
12 months is well-closed and original packing.



"All tests and application methods are done with the above-mentioned Debal Coatings components. We are not responsible for application with other materials, unless written agreement from Debal Coatings."
DATE : 01/2017

Hydro Rolleroil Natural - Code : 163-006627

| | | |
|---|---|--|
| <p><u>DESCRIPTION</u></p> <p>HYDRO ROLLEROIL NATURAL is a waterbased ecological impregnating oil for parquet and wooden furniture. The wood maintains its original, natural look and is invisible. Can be used as a primer and must be protected with UV OIL Clear. Resistant.</p> <p><u>APPLICATION</u></p> <p>HYDRO ROLL OIL NATURAL is especially made to finish parquet and wooden floors with an industrial roller coater: 20 – 30g/m² Only for interior use.</p> <p><u>TECHNICAL DATA</u></p> <p>Aspect : milky Flash Point : not applicable Density : ca 1.03 kg/L Drying : quick drying Viscosity : ca 20 sec DIN 8 Solid contents : ca 36.5 % by weight Gloss : Silky Application T°: 15 – 25°C</p> <p>TO USE WITHOUT HARDENER</p> <p><u>CERTIFICATES</u></p> <p>NA</p> | <p><u>USER INSTRUCTIONS</u></p> <ul style="list-style-type: none"> • Stirr well before use. • Sand the wood with grain 120 – 150 and remove the sanding dust. • When first staining the wood, check with the technical staff of Ciranova. • Apply the first coat with a roller coater, ca 25 g/m². • Drying (drying time is dependant on the air humidity, temperature, ventilation of the room) ; max. temperature is 45 °C, drying time is 10 min - 4 hours. • No sanding! If necessary slight polishing. • Finish with 2 coats of UV OIL Clear (follow the corresponding technical data sheet). <p><u>REMARKS</u></p> <ul style="list-style-type: none"> • HYDRO ROLL OIL NATURAL skins fast in contact with air, if necessary filter before use. • It is recommended to first make a test on the wood before starting the production. • Be aware of discoloration or detachment because of wood compounds like resin or tannin and special wood species. • Use only stainless material. After use, rinse the material directly with water. |    |
| <p><u>PACKAGING :</u></p> <p>R2B – 5LT U2B – 20LT</p> | <p><u>MAINTENANCE</u></p> <p>NA</p> <p><u>WAREHOUSING : by “10 - 40°C”</u></p> <p>Not frost-durable. 12 months is well-closed and original packing.</p> | <p>“All tests and application methods are done with the above-mentioned Debal Coatings components. We are not responsible for application with other materials, unless written agreement from Debal Coatings.” DATE : 01/2017</p> |

Hardwaxoil Magic – Code: 650-xxxxxx

DESCRIPTION

Hardwaxoil Magic is a special oil suitable for oil finishing of wooden floors. Good filling properties, natural colour, good chemical and mechanical resistance.

The durability can be improved by adding hardener UA 5% (optional).

APPLICATION

Can be applied by roller coater, polishing machine (white or beige pad), paintbrush, roller or cloth.

TECHNICAL DATA

| | |
|----------------|--|
| Aspect | depends on the colour |
| Density | +/- 0,91 kg/ltr at 20°C |
| Viscosity | +/- 35-45 sec. (DIN 4mm/20°C) |
| Drying | oxidative / chemical |
| Solid Content | ca. 51% in weight |
| Gloss level | matt or satin |
| Hardener | hardener UA 5% (optional). |
| Mix ratio | 100/5 (adding 5% to Hardwaxoil Magic) |
| Pot-life | 8 hours |
| Application t° | MINIMUM 15°C ! |

Available in 8 colours.
Standard: natural, natural white, white,
extra white, grey, old grey,
smoked oak, black.

CERTIFICATES

Certified following EN 71-3.
Certified in accordance with Indoor Air
Comfort.

PACKAGING

1LT
5LT
20LT

USER INSTRUCTIONS

- Stirr well before use.
- Optional : add the amount of hardener and mix well.
- Apply +/- 15 g/m² per coat.
- After applying the oil, the excess has to be buffed in until the surface doesn't feel sticky.
- Overnight drying (min. 20°C).
- 2 coats are recommended for hard wood. For soft wood 3 coats are recommended.
- Drying:
 - Hardwaxoil MAGIC NATURAL: +/- 6h.
 - COLORED Hardwaxoil MAGIC: +/- 12h

REMARKS

- The use of coatings containing isocyanates demands convenient precautions (see MSDS).
- The drying time is strongly depending on the applied quantity, the temperature and the ventilation of the room. Through a higher temperature and a good ventilation, drying time is reduced.
- Used cloths or pads should be plunged in water because of the danger of spontaneous combustion.
- We recommend Hardwaxoil Magic Natural as topcoat on the pigmented Hardwaxoils.

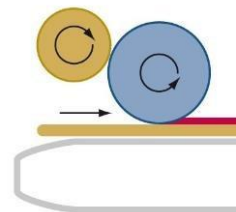
MAINTENANCE

Clean regularly with flooring soap Ciranova. Depending on the use of the floor, use maintenance oil 1 time a year. For through cleaning, use Intensive Cleaner Ciranova®.

ATTENTION: The hardwaxoil Magic needs +/- 14 days to fully cure. Don't use any water or maintenance products on the floor during this period.

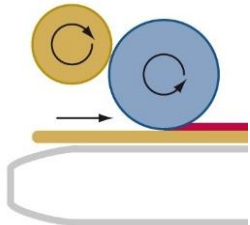

WAREHOUSING by “10 – 40 °C

24 months in well-closed and original packaging.

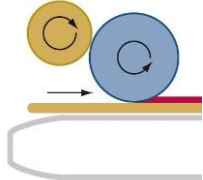



" All tests and application methods are done with the above-mentioned Debal Coatings components. We are not responsible for application with other materials, unless written agreement from Debal Coatings."
DATE : 01/2017

UV Oil Clear Extra Matt – Product code : 680-007403

| | | |
|--|---|--|
| <p><u>DESCRIPTION</u></p> <p>Natural oil, modified acrylics. UV Curing. Can be used as a basecoat and topcoat. Good adhesion on wood. Clear coloring of the wood.. Low filmbuild. Gives a perfect look as a traditional oiled wooden floor.</p> <p><u>APPLICATION</u></p> <p>Can only be applied by rollercoater. UV Oil Clear Extra Matt is suitable to finish wooden floors and other wooden parts. Only for interior use.</p> <p><u>TECHNICAL DATA</u></p> <p>Aspect : milky, grey Density : +/- 1,18 kg/lit at 20°C Drying : UV curing Solid content : ca 96 % in weight Gloss : Matt 3-5°, depending the applied quantity</p> <p>Hardener : 680-005151 Mix ratio : 100/4 (adding 4% to base)</p> <p>Pot-life : 8 hours Application t° : MINIMUM 15°C !</p> <p><u>CERTIFICATES</u></p> <p>NA</p> | <p><u>USER INSTRUCTIONS</u></p> <ul style="list-style-type: none"> • Only by rollercoater • Stirr well before use • Add the amount of hardener and mix well • Apply +/- 10 – 15 g/m² • Use custom brushes and/or pads to distribute the oil into the wood • Cure by UV lamps (ca 1 lamp Hg 80W – 10 m beltspeed) • Slight brush sanding • Apply 5 – 10 g/m² UV oil clear extra matt • Cure by UV lamps (2 - 3 lamps Hg 80W / 10 m beltspeed) <p><u>REMARKS</u></p> <ul style="list-style-type: none"> • The use of coatings containing isocyanates demands convenient precautions (see MSDS). • Avoid sanding the first coat by gelling the film with low energy UV lamps. • The added hardener will help to cure the UV Oil also in the wood where the UV lamps cannot reach. • The hardener will also improve the adhesion, resistance to water and other chemical products. |   |
| <p><u>PACKAGING</u></p> <p>N1A - 1 KG R2B - 5 KG U2B – 20 KG</p> | <p><u>MAINTENANCE</u></p> <p>Use Ciranova Flooring Soap and Ciranova Maintenance oil.</p> <p><u>Warehousing : by 10 – 40 °C</u></p> <p>6 months in well-closed and original packing.</p> | <p>“All tests and application methods are done with the above-mentioned Debal Coatings components. We are not responsible for application with other materials, unless written agreement from Debal coatings”.</p> <p>DATE : 10/2017</p> |

UV Oil Clear Matt – article code : 680-005149

| | | |
|---|--|---|
| <p><u>DESCRIPTION</u></p> <p>Natural oil, modified acrylics. UV Curing. Can be used as a basecoat and topcoat. Good adhesion on wood Clear coloring of the wood Low filmbuild Gives a perfect look as a traditional oiled wooden floor</p> <p><u>APPLICATION</u></p> <p>Can only be applied by rollercoater. UV Oil Matt is suitable to finish wooden floors and other wooden parts. Only for interior use.</p> <p><u>TECHNICAL DATA</u></p> <p>Aspect : milky, grey Density : +/- 1,18 kg/lit at 20°C Drying : UV curing Solid content : 96 % in weight Gloss : Matt 5-10°, depending the applied quantity Hardener : 680-005151 Mix ratio : 100/4 (adding 4% to base) Pot-life : 8 hours Application t° : MINIMUM 15°C !</p> <p><u>CERTIFICATES</u></p> <p>NA</p> | <p><u>USER INSTRUCTIONS</u></p> <ul style="list-style-type: none"> • Only by rollercoater • Stirr well before use • Add the amount of hardener and mix well • Apply +/- 10 – 15 g/m² • Use custom brushes and/or pads to distribute the oil into the wood • Cure by UV lamps (1 lamp Hg 80W – 10 m beltspeed) • Slight brush sanding • Apply 5 – 10 g/m² UV oil clear matt • Cure by UV lamps (2 - 3 lamps Hg 80W / 10 m beltspeed) <p><u>REMARKS</u></p> <ul style="list-style-type: none"> • The use of coatings containing isocyanates demands convenient precautions (see MSDS). • Avoid sanding the first coat by gelling the film with low energy UV lamps. • The added hardener will help to cure the UV Oil also in the wood where the UV lamps cannot reach. • The hardener will also improve the adhesion, resistance to water and other chemical products. |   |
| <p><u>PACKAGING</u></p> <p>N1A - 1 KG R2B - 5 KG U2B - 20 KG</p> | <p><u>MAINTENANCE</u></p> <p>Use Ciranova Flooring Soap and Ciranova Maintenance oil.</p> <p><u>WAREHOUSING : by 10 – 40 °C</u></p> <p>6 months in well-closed and original packing.</p> | <p>"All tests and application methods are done with the above-mentioned Debal Coatings components. We are not responsible for application with other materials, unless written agreement from Debal coatings". DATUM: 10/2017</p> |

UV Oil Clear Satin – article code : 680-007249

DESCRIPTION

Natural oil, modified acrylics.
UV Curing.
Can be used as a basecoat and topcoat.
Good adhesion on wood
Clear coloring of the wood
Low filmbuild
Gives a perfect look as a traditional oiled wooden floor

APPLICATION

Can only be applied by rollercoater.
UV Oil Clear Satin is suitable to finish wooden floors and other wooden parts.
Only for interior use.

TECHNICAL DATA

Aspect : milky, grey
Density : +/- 1,18 kg/lit at 20°C
Drying : UV curing
Solid content : ca 98 % in weight
Gloss : Satin 30-50°, depending the applied quantity
Hardener : 680-005151
Mix ratio : 100/4 (adding 4% to base)
Pot-life : 8 hours
Application t° : MINIMUM 15°C !

CERTIFICATES :

NA

PACKING :

N1A – 1KG
R2B – 5KG
U2B – 20KG

USER INSTRUCTIONS

- Only by rollercoater
- Stirr well before use
- Add the amount of hardener (4%) and mix well
- Apply +/- 10 – 15 g/m²
- Use custom brushes and/or pads to distribute the oil into the wood
- Cure by UV lamps (ca 1 lamp Hg 80W – 10 m beltspeed)
- Slight brush sanding
- Apply 5 – 10 g/m² UV oil clear satin
- Cure by UV lamps (2 - 3 lamps Hg 80W / 10 m beltspeed)

REMARKS

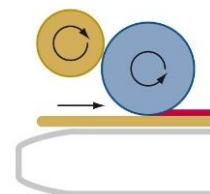
- The use of coatings containing isocyanates demands convenient precautions (see MSDS).
- Avoid sanding the first coat by gelling the film with low energy UV lamps.
- The added hardener will help to cure the UV Oil also in the wood where the UV lamps cannot reach.
- The hardener will also improve the adhesion, resistance to water and other chemical products.

MAINTENANCE

Use Ciranova Flooring Soap and Ciranova Maintenance oil.

WAREHOUSING : “by 10 – 40°C”

6 months in well-closed and original packing.



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DATE : 10/2017

UV OIL Primer White – Code : 680-005150

DESCRIPTION

Natural oil, modified acrylics.
Tinted in different colors.
Good adhesion on wood.
Coloring of the wood. (white).
Low film build.
Gives a perfect look as a traditional oiled wooden floor.

APPLICATION

Gives the wood an extra white color.

TECHNICAL DATA

| | |
|----------------|---------------------------|
| Aspect | white |
| Density | +/- 1,42 kg/lit at 20°C |
| Drying | UV curing |
| Solid Content | ca 98% in weight |
| Gloss level | NA |
| Hardener | 680-005151 |
| Mix ratio | 100/4 (adding 4% to base) |
| Pot-life | 8 hours |
| Application t° | MINIMUM 15°C ! |

CERTIFICATES

NA

PACKAGING

N1A - 1 KG
R2B - 5 KG
U2B - 20 KG

USER INSTRUCTIONS

- Colors can be adapted by mixing with UV BASE tinters.
- Only by rollercoater.
- Stirr well before use.
- Add the amount of hardener and mix well.
- Apply +/- 10 – 15 g/m².
- Use custom brushes and/or pads to distribute the oil into the wood.
- Cure by UV lamps (1 lamp GA 80w + 1 lamp Hg 80w per 10 m belt speed).
- Slight brush or sanding.
- Apply 5 -10 g/m² UV OIL CLEAR.
- Cure by UV lamps (2 – 3 lamps Hg 80w per 10m belt speed).

REMARKS

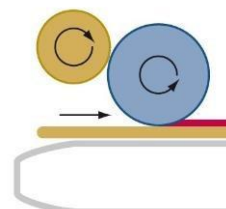
- The use of coatings containing isocyanates demands convenient precautions (see MSDS).
- Avoid sanding the first coat by gelling the film with low energy UV lamps.
- The added hardener will help to cure the UV Oil also in the wood where the UV lamps cannot reach.
- The hardener will also improve the adhesion, resistance to water and other chemical products.

MAINTENANCE

NA


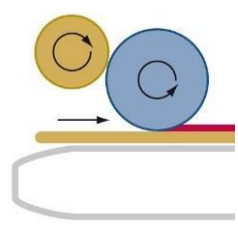
WAREHOUSING : by “10 – 40°C”

6 months in well-closed and original packaging.



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DATE : 10/2017

UV OIL COLOR – Code : xxx-xxxxx

| | | | | | | | | | | | | | | | | | | | | |
|--|------------------------------|-----------------------|---------|-----------------------|--------|-----------|---------------|------------------|-------------|----|----------|------------|-----------|------------------------------|----------|---------|----------------|----------------|---|---|
| <p><u>DESCRIPTION</u></p> <p>Natural oil, modified acrylics, Tinted in different colors. Good adhesion on wood Coloring of the wood Low filmbuild Gives a perfect look as a traditional oiled wooden floor Different colors available.</p> <p><u>APPLICATION</u></p> <p>Gives the wood a new dimension in different colors. Only by rollercoater</p> <p><u>TECHNICAL DATA</u></p> <table><tr><td>Aspect</td><td>depends on the colour</td></tr><tr><td>Density</td><td>depends on the colour</td></tr><tr><td>Drying</td><td>UV curing</td></tr><tr><td>Solid Content</td><td>ca 98% in weight</td></tr><tr><td>Gloss level</td><td>NA</td></tr><tr><td>Hardener</td><td>680-005151</td></tr><tr><td>Mix ratio</td><td>100/4 (adding 4% to base)</td></tr><tr><td>Pot-life</td><td>8 hours</td></tr><tr><td>Application t°</td><td>MINIMUM 15°C !</td></tr></table> <p><u>CERTIFICATES</u></p> <p>NA</p> <p><u>PACKAGING</u></p> <p>N1A - 1 KG R2B - 5 KG U2B - 20 KG</p> | Aspect | depends on the colour | Density | depends on the colour | Drying | UV curing | Solid Content | ca 98% in weight | Gloss level | NA | Hardener | 680-005151 | Mix ratio | 100/4 (adding 4% to base) | Pot-life | 8 hours | Application t° | MINIMUM 15°C ! | <p><u>USER INSTRUCTIONS</u></p> <ul style="list-style-type: none">• Color can be adapted by mixing with UV BASE Tinters.• Stirr well before use.• Add the amount of hardener and mix well.• Apply +/- 10 – 15 g/m².• Use custom brushes and/or pads to distribute the oil into the wood.• Cure by UV lamps (1 lamp Ga 80w + 1 lamp Hg 80w per 10 m belt speed).• Slight brush or sanding.• Apply 5 -10 g/m² UV OIL CLEAR.• Cure by UV lamps (2 – 3 lamps Hg 80w per 10m belt speed). <p><u>REMARKS</u></p> <ul style="list-style-type: none">• The use of coatings containing isocyanates demands convenient precautions (see MSDS).• Avoid sanding the first coat by gelling the film with low energy UV lamps.• The added hardener will help to cure the UV Oil also in the wood where the UV lamps cannot reach.• The hardener will also improve the adhesion, resistance to water and other chemical products. <p><u>MAINTENANCE</u></p> <p>NA</p> <p><u>WAREHOUSING : by “10 – 40°C”</u></p> <p>6 months in well-closed and original packaging.</p> | <div></div> <p>” All tests and application methods are done with the above- mentioned Debal Coatings components. We are not responsible for application with other materials, unless written agreement from Debal Coatings.” DATE : 01/2017</p> |
| Aspect | depends on the colour | | | | | | | | | | | | | | | | | | | |
| Density | depends on the colour | | | | | | | | | | | | | | | | | | | |
| Drying | UV curing | | | | | | | | | | | | | | | | | | | |
| Solid Content | ca 98% in weight | | | | | | | | | | | | | | | | | | | |
| Gloss level | NA | | | | | | | | | | | | | | | | | | | |
| Hardener | 680-005151 | | | | | | | | | | | | | | | | | | | |
| Mix ratio | 100/4 (adding 4% to base) | | | | | | | | | | | | | | | | | | | |
| Pot-life | 8 hours | | | | | | | | | | | | | | | | | | | |
| Application t° | MINIMUM 15°C ! | | | | | | | | | | | | | | | | | | | |

UV BASE TINTERS – Code : 175-xxxxx

DESCRIPTION

TINTERS used for UV oils
 Natural oil, modified acrylics, can be used as a tinted basecoat.
 Good adhesion on wood.
 Coloring of the wood.
 Low film build.
 Gives a perfect look as a traditional oiled wooden floor.

APPLICATION

Tinters to be used in UV OIL CLEAR STAIN.

Tinters to adapt the color of colored UV OIL.

TECHNICAL DATA

| | |
|----------------|---------------------------|
| Aspect | depends on the colour |
| Density | depends on the colour |
| Drying | UV curing |
| Solid Content | 100 % in weight |
| Gloss level | NA |
| Mix ratio | 100/4 (adding 4% to base) |
| Pot-life | 8 hours |
| Application t° | MINIMUM 15°C ! |

COLORS

UV BASE blue
 UV BASE clear
 UV BASE extra white
 UV BASE green
 UV BASE oxide yellow
 UV BASE oxide red
 UV BASE red
 UV BASE white
 UV BASE black
 UV BASE extra black

CERTIFICATES

NA

PACKAGING

N1A - 1 KG
 R2B - 5 KG
 U2B - 20 KG

USER INSTRUCTIONS

- All UV Base Tinters can be mixed in all ratio without curing problems.
- Stirr well before use.
- Add the amount of hardener and mix well.
- Apply +/- 10 – 15 g/m².
- Use custom brushes and/or pads to distribute the oil into the wood.
- Cure by UV lamps (1 lamp Ga 80w + 1 lamp Hg 80w per 10 m belt speed).
- Slight brush or sanding.
- Apply 5 -10 g/m² UV Oil clear
- Cure by UV lamps (2 – 3 lamps Hg 80w per 10m belt speed).

REMARKS

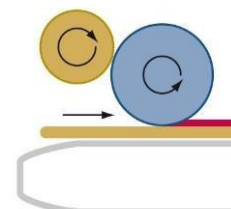
- The use of coatings containing isocyanates demands convenient precautions (see MSDS).
- Avoid sanding the first coat by gelling the film with low energy UV lamps.
- The added hardener will help to cure the UV Oil also in the wood where the UV lamps cannot reach.
- The hardener will also improve the adhesion, resistance to water and other chemical products.

MAINTENANCE

NA

WAREHOUSING : by “10 – 40°C”

6 months in well-closed and original packaging.



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 DATE : 11/2017

UV HYDROPRIMER CLEAR 7893 - code: 680-007893

DESCRIPTION

Environmental friendly, waterbased UV cured hydro-primer on PU acrylate base. As first primer -after staining- used on wood flooring systems.

The adhesion of the total UV system will be improved using this primer.

Free from formaldehyde

APPLICATION

Industrial roller coater.

Apply +/- 10 – 15 g/m²

TECHNICAL DATA

Viscosity: 15-25 s / 6mm @ 20 °C

Solid content: ca 32%

Density: ca 1,05 at 20°C

pH-value: 6,5-8,5 at 20 °C

Thinner: water max. 5 %

TO USE WITHOUT HARDENER

CERTIFICATES

NA

PACKAGING

R2B – 5LT

U2B – 25LT

USER INSTRUCTIONS

- Stirr well before use
- When first staining the wood, check with the technical staff of Ciranova.
- Apply with a roller coater, ca 10-15 g/m².
- Drying in conventional or jet air oven
- Gelling recommendet in function of the following UV layers.
- No sanding.
- Next layer: UV Flooring Sealer Matt 6379
- Topcoat : UV Topcoat 7894 AS GL10
- Follow the corresponding technical data sheet

REMARKS

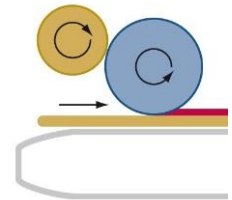
- Avoid sanding the first coat by gelling the film with low energy UV lamps.
- Protect open drums for UV light and air to avoid paintparticles.
- Close drums after use.
- Use only stainless material. After use, rinse the material directly with water.
- Be aware of discoloration or detachment because of wood compounds like resin or tannin and special wood species.

MAINTENANCE

NA

WAREHOUSING : by "10- 40°C"

6 months in well-closed and original packing.



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DATE : 01/2017

UV OIL Primer Clear – Code : 680-007714

DESCRIPTION

Natural oil, modified acrylics.
UV curing.
Can be used only as basecoat.
Good adhesion on wood.
Coloring of the wood. (clear)
Low film build.
Gives a perfect look as a traditional oiled wooden floor.

APPLICATION

Can only be applied by roller coater.

TECHNICAL DATA

| | |
|----------------|---------------------------|
| Aspect | depends on the colour |
| Density | +/- 1,18 kg/lit at 20°C |
| Drying | UV curing |
| Solid Content | ca 98 % in weight |
| Gloss level | NA |
| Hardener | 680-005151 |
| Mix ratio | 100/4 (adding 4% to base) |
| Pot-life | 8 hours |
| Application t° | MINIMUM 15°C ! |

CERTIFICATES

NA

PACKAGING

N1A - 1 KG
R2B - 5 KG
U2B - 20 KG

USER INSTRUCTIONS

- Stirr well before use.
- Add the amount of hardener and mix well.
- Apply +/- 10 – 15 g/m².
- Use custom brushes and/or pads to distribute the oil into the wood.
- Cure by UV lamps (1 lamp Hg 80w per 10 m belt speed).
- Slight brush or sanding.
- Apply 5 -10 g/m² UV OIL CLEAR.
- Cure by UV lamps (2 – 3 lamps Hg 80w per 10m belt speed).

REMARKS

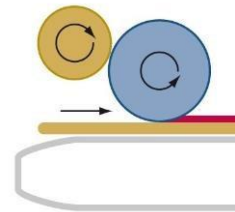
- The use of coatings containing isocyanates demands convenient precautions (see MSDS).
- Avoid sanding the first coat by gelling the film with low energy UV lamps.
- The added hardener will help to cure the UV Oil also in the wood where the UV lamps cannot reach.
- The hardener will also improve the adhesion, resistance to water and other chemical products.

MAINTENANCE

NA

WAREHOUSING : by “10 – 40°C”

6 months in well-closed and original packaging.



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DATE : 01/2017

UV FLOORING SEALER MATT 6379 - code : 680-006379

DESCRIPTION

This UV flooring clear sealer matt is a UV curing product and reach a high level of transparency / matt pore's.
Used in open pore UV Wood flooring systems.

APPLICATION

Industrial roller coater.
Apply +/- 15 – 30 g/m²

TECHNICAL DATA

Viscosity: 35-45 s / 6mm @ 20 °C
Production viscosity: as delivered.
Solid content : 97 Gew-% +2 %
Density: 1,21 +- 0,1 g/ml at 20°C
Gloss : matt 9 - 13 % (60°)

TO USE WITHOUT HARDENER

CERTIFICATES

DIN 68861 -1B
DIN 53160

PACKAGING

R2B - 5 KG
U2B - 20 KG

USER INSTRUCTIONS

- Stirr well before use
- Apply +/- 15 – 30 g/m².
- UV Flooring sealer matt is intend to use as next layer on the UV Hydroprimer clear 7893.
- Cure by UV lamps (1 lamp Hg 80W – 5-10 m beltspeed)
- Topcoat: UV Topcoat 7894 AS GL 10.
- Follow the corresponding technical data sheet.

REMARKS

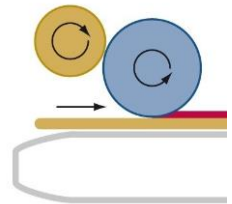
- Protect open drums from UV light.
- Close carefully drums after using.
- Check adhesion of the system on regular bases, change settings of the UV lamps when necessary.
- Temperature of use 15-40°C
- For industrial use only

MAINTENANCE

NA

WAREHOUSING : by "10 – 40 °C"

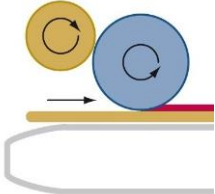

6 months in well-closed and original packaging.



"All tests and application methods are done with the above-mentioned Debal Coatings components. We are not responsible for application with other materials, unless written agreement from Debal coatings".
DATE : 01/2017

UV TOPCOAT 7894 ANTI SCRATCH GLOSS10

Product code: 680-007894

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| <p><u>DESCRIPTION</u></p> <p>HQ UV curing topcoat with good anti scratch properties. Reach a high level of transparant, smooth matt surface. Used in open / closed pore systems for UV Wood flooring systems.</p> <p><u>APPLICATION</u></p> <p>Industrial roller coater. Apply approx. 2 X 6gr/M2</p> <p><u>TECHNICAL DATA</u></p> <p>Viscosity: 18-25s / 6mm at 20 °C Solid content : ca 97% Density : 1.15 +- 0,1 g/ml at 20°C Gloss : matt 10 % (60°)</p> <p>TO USE WITHOUT HARDENER</p> <p><u>CERTIFICATES :</u></p> <p>DIN 68861-1B Chemical resistance DIN 53160</p> <p><u>PACKING :</u></p> <p>R2B - 5 KG U2B - 20 KG</p> | <p><u>USER INSTRUCTIONS</u></p> <ul style="list-style-type: none"> • Stirr well before use • To avoid adhesion issues, sand the UV sealer thoroughly and apply UV Topcoat 7894 within 12Hours. • Apply +/- 2 X 6 gr/M2 • Cure by UV lamps (1 lamp Hg 80W – 5-10 m beltspeed) • Follow the corresponding technical data sheet. <p><u>REMARKS</u></p> <ul style="list-style-type: none"> • Protect open drums from UV light. • Close carefully drums after using. • Check adhesion of the system on regular bases, change settings of the UV lamps when necessary. • Temperature of use 15-40°C • For industrial use only <p><u>MAINTENANCE</u></p> <p>Use the maintenance program of CIRANOVA Lacquered Floors.</p> <p><u>WAREHOUSING :</u> by “10 – 40 °C”</p> <p>6 months in well-closed and original packing.</p> |   <p>“All tests and application methods are done with the above-mentioned Debal Coatings components. We are not responsible for application with other materials, unless written agreement from Debal coatings”. DATE : 01/2017</p> |
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